

Date: Wednesday, 04/06/2008 12:36:38 PM
 User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	MIRROR ARM (S-76)
Job Number :	39695		
Estimate Number :	11894		
P.O. Number :		Part Number :	D2262
This Issue :	04/06/2008	Drawing Number :	D2262 REV A1
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	1/1	Drawing Revision :	A1
Previous Run :	33330	Material :	
Written By :		Due Date :	11/06/2008
Checked & Approved By :	JLD 08.10.04	Qty:	10 Um: Each
Comment :	Est: D 02.04.15 Added dwg Rev.A1 NG		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304TR0500W035	304 RD Tube .500 x .035W
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Comment: Qty.: 1.0948 f(s)/Unit Total: 10.9484 f(s)

Material: 304/316 SS tubing 0.500" Dia. x 0.035" wall
 (M304TR0500W035)

Batch No: M108215

2.0	BRAKE NC	NC BRAKE
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Comment: BRAKE NC

Punch tube 304/316 with 2B finish
 Deburr

CB 08/06/10

SB 08 10 6/10

(10)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

S 08/06/10 (x10)

4.0	POWDER COATING	POWDER COATING
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M102316



(10X)

Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

9:20
 320 °F
 9:50

M-1

08/06/10

5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT

FL

08/06/10

(10)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR ARM (S-76)

Job Number: 39695

Part Number: D2262

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

D2022101

Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Spacer

Pick:

Qty Part Number Description Batch

4 D2022-101 Spacer

B33985

AS 08/06/10 (X10)

7.0

A1449

Grommet



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Grommet

Pick:

Qty Part Number Description Batch

2 A1449 Grommet

M1487

AS 08/06/10 (X10)

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg D2262

FF 08-06-12

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/06/12 (X10)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

ST 262 228

AS 08/06/12 (X10)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/06/12

Job Completion



MF 08-06-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

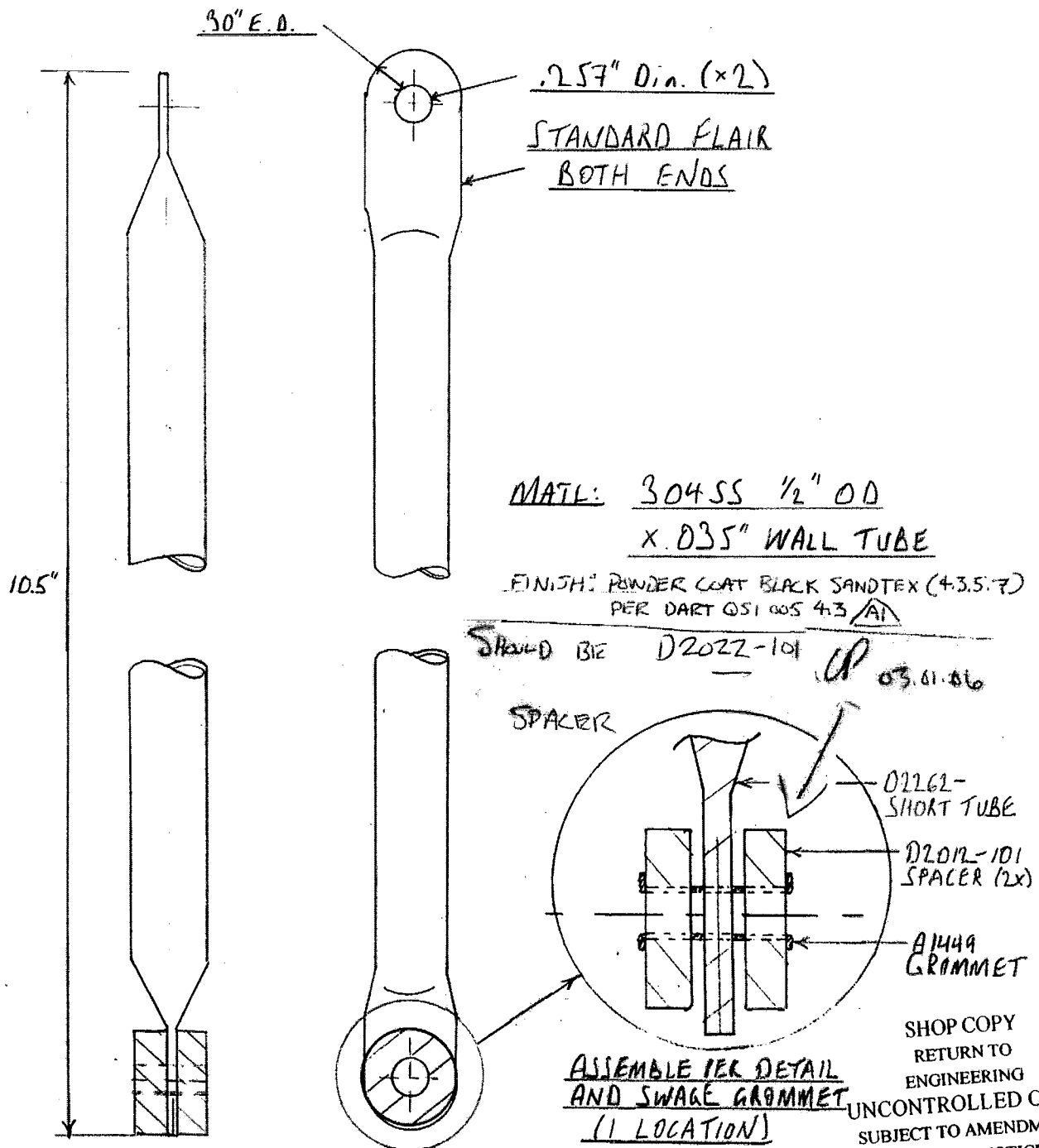
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART



DRAWN <i>M. Cohen</i>	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
DESIGN	DRAWING NO. <i>D2262</i>	REV. <i>A</i>
<i>Aug 10/94</i>	TITLE <i>SHORT TUBE</i>	
<i>AI</i>	<i>CP</i>	<i>02.03.22</i> ADD FINISH



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries